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(54) **Valve assembly**

Ventilanordnung

Dispositif de vanne

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• **Bailey, David**  
**Burnley, Lancashire (GB)**

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(74) Representative: **W.P. Thompson & Co.**  
**Coopers Building,**  
**Church Street**  
**Liverpool L1 3AB (GB)**

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(73) Proprietor: **FORT VALE ENGINEERING LIMITED**  
**Nelson, Lancashire BB9 0SG (GB)**

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(72) Inventors:

• **Fort, Edward Sagar**  
**Near Clitheroe, Lancashire (GB)**

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**EP 0 683 340 B1**

## Description

[0001] The present invention relates to valve assemblies, and in particular, but not exclusively, to valve assemblies suitable for use in controlling the discharge of liquid or other flowable materials.

[0002] A valve assembly comprising the features defined in the preamble of claim 1 is known from EP-A-114417.

[0003] In general, a valve assembly comprises a valve housing within which a valve closure member is mounted to be movable out of and into engagement with a valve seat formed in the valve housing to open and close the valve and thereby regulate the flow of material therethrough. Many such valves are provided with a flexible valve seal with which the valve closure member engages when in its closed position, and such seals have to be changed from time to time to ensure that the valve can be closed properly. It is thus desirable to be able to dismantle the valve rapidly in order to reduce the time required for such operations and to reduce the cost involved therein.

[0004] Also, such valves have to be overhauled and/or cleaned from time to time. This is particularly important if the valves are used in a food environment, e.g. a valve for controlling the flow of milk or other dairy products. Such valves in particular must be cleaned frequently.

[0005] It is known to provide valve housings in a number of releasably securable sections, which are held together by a number of bolts when the valve is in use. When it is necessary to dismantle the valve, e.g. to replace a valve seal or to clean the valve, it is necessary to unscrew and remove the bolts before taking the valve housing sections apart. The dismantling and subsequent reassembly of such known valves is clearly a time-consuming and relatively labour-intensive task, which thus increases the cost of maintaining the valves in peak condition.

[0006] It is an object of the present invention to provide a valve assembly which can be dismantled and re-assembled very quickly in order to facilitate servicing of the valve.

[0007] In accordance with the present invention, there is provided a valve assembly as defined in claim 1.

[0008] Such a valve assembly may be quickly and easily dismantled by means of the clamp, thereby facilitating servicing and/or cleaning of the valve assembly.

[0009] In a preferred embodiment, the valve closure member is pivotally mounted within the valve body, preferably at the junction of the two valve body portions. Conveniently, the valve closure member comprises mounting spindles which are pivotally mounted in apertures formed in the valve body, the spindle-receiving apertures being formed by cooperating recesses in the two valve body sections.

[0010] Preferably, the clamp is generally annular and is engageable with one or more projections in each of

the valve body sections. The projections may in the form of a peripheral rim which is conveniently located adjacent to the abutment area of the valve body sections. In one embodiment, each peripheral rim forms part of a generally planar face of the respective valve body section, the generally planar faces of the two valve body sections, in use, abutting each other.

[0011] In one embodiment, the two arms are secured together by means of a swing bolt assembly.

[0012] The easy dismantling and re-assembly is particularly useful when the valve assembly further comprises a valve seal with which the valve closure member is engageable in order to close the valve. Such seals need to be replaced from time to time.

[0013] By way of example only, a specific embodiment of the present invention will now be described, with reference to the accompanying drawings, in which :-

Fig. 1 is an end view of an embodiment of valve assembly in accordance with the present invention;  
Fig. 2 is a plan view of the valve assembly of Fig. 1;  
Fig. 3 is a cross-sectional side elevation through the valve assembly of Fig. 1;

Fig. 4 is an end view of a clamp used in the valve assembly of Fig. 1;

Fig. 5 is a cross-sectional side elevation of the clamp of Fig. 4;

Fig. 6 is a plan view of the valve assembly of Fig. 1, with the clamp of Fig. 4 removed therefrom;

Fig. 7 is a side elevation of a valve closure member used in the valve assembly of Fig. 1; and

Fig. 8 is a cross-sectional side elevation through a seal of the valve assembly of Fig. 1.

[0014] The valve assembly shown in the drawings comprises a valve housing 10 having a through passage 12 within which a generally disc-shaped valve closure flap 14 is pivotally mounted. The valve closure flap 14 is secured to upper and lower spindles 16, 17 and is pivotable between open and closed positions by means of a handle assembly 18 secured to one end of the upper spindle 16.

[0015] As best seen in Fig. 6, the valve housing 10 is formed in two sections, an inlet section 20 and an outlet section 22, which in use are releasably secured together by means of a generally annular clamp 24 (Fig. 4). The inlet section 20 has a tubular portion 26 to the outer end of which an annular securing flange 28 having a plurality of bolt-receiving apertures 30 is welded. The outlet section comprises an externally threaded tubular portion 32, and the inner ends of each of the inlet and outlet sections are formed into identical, planar-faced securing flanges 34, which when the flanges 34 are abutted against each other with their flat end faces in contact, form a peripheral securing rib 36 which is symmetrical about the joint plane between the two housing sections 20, 22. As will be explained in more detail, the securing rib 36 is complementarily shaped with the inner surface

of the clamp 24, in order to hold the valve assembly together releasably.

[0016] The clamp 24 comprises two identical arcuate arms 38 one end of each of which is formed into a first clevis portion 40 and the other end of each of which is formed into a second clevis portion 42. Each of the first clevis portions 40 is pivotally mounted onto a respective one of two diametrically opposed radially extending planar lugs 44 extending from a tubular pivot boss or collar 46, by means of a pivot pin 48 which is staked in position. The clamp is securable in position around the peripheral rib 36 by means of a swing bolt assembly 49. The swing bolt assembly 49 includes a threaded clamping bolt 50 which is pivotally secured at one end to the other clevis portion 42 of one of the arms by means of a staked pivot pin 52. The bolt 50 threadably receives a wing nut 54 which, by advancing it along the bolt 50, is engageable with a recess 56 in the end of the other arcuate arm 38. As best seen in Fig. 5, the internal surface of the arcuate arms 38 is profiled to receive the peripheral rib 36 as a complementary fit, and once the clamp 24 is in position it may be secured by tightening the wing nut 54 against the associated recess 56 of the clevis 42.

[0017] Referring to Fig. 7, the valve closure flap 14 is a generally planar disc 15 which, in use, is located within the through passage 12 of the valve housing at the junction of the two valve housing sections 20,22 and is fixedly mounted between the upper spindle 16 and the lower spindle 17, the upper and lower spindles, in use, being received in elongate, radially extending upper and lower bores 60,62 in the securing rib 36, one half of each of the bores 60,62 being provided in each of the housing sections 20,22, whereby the pivotal axis of the valve closure member lies in the junction plane of the two planar faces. The upper spindle 16 also receives upper and middle spindle bushes 64,66 both of 25% glass-filled PTFE. The upper end of the upper spindle bush 64 is provided with a peripheral locating flange 68 which, in use, is received in a complementarily shaped recess 70 in an enlarged head 71 in the upper end of the pivot boss 46. The lower end of the lower spindle 17 is also provided with a single 25% glass-filled PTFE bush 72. The through passage 12 of the housing is also provided with a circumferential recess 74 radially inwardly of the securing rib 36, one half of the recess being provided in each of the valve housing sections 20,22. The recess 74 receives an annular valve seal 76 (Fig.8) which has diametrically opposed apertures 78 for passage of the upper and lower spindles 16, 17.

[0018] The valve assembly is assembled as follows. Firstly, the upper and lower spindles 16,17 are passed through a respective one of the diametrically opposed apertures 78 in order to locate the seal around the valve closure flap 14. The middle spindle bush 66 is then located on the upper spindle 16 and the lower spindle bush 72 is located on the lower spindle 17. The upper spindle 16, carrying the middle spindle bush 66 is then passed through the spindle boss 46, the upper spindle

bush 64 is fitted onto the upper spindle 16 and the handle assembly 18 is secured onto a hexagonally-formed protruding portion 82 of the upper spindle and held in position by means of a nut 84 which is threadably mounted on a threaded end shank portion 86 of the upper spindle 16.

[0019] The assembled clamp 24, valve spindles 16,17, valve closure flap 14, valve seal 76, handle assembly 18 and various bushes 64,66,72 are then offered to the inlet section 20 with the arcuate arms 38 pivoted outwardly, such that the upper and lower spindles 16,17 are located in one half of the upper and lower bores 60,62 respectively in the securing rib 36 and the annular valve seal 76 is seated in one half of the circumferential recess 74. The outlet housing section 22 is then offered to the remainder of the valve assembly, such that the upper and lower spindles 16,17 are received in the other half of the upper and lower bores 60,62 respectively and the annular valve seal 76 is seated in the other half of the circumferential recess 74. The arcuate arms 38 are then pivoted downwardly, thereby receiving the two halves of the securing rib 36 within the inwardly concave recesses of the arms 38. The lower ends of the arms 38 are then drawn together by pivoting the clamping bolt to the horizontal and advancing the wing nut 54 along the bolt 50 so that it engages the recess 56 tightly, thereby securing together the two parts of the housing and holding the valve closure member 14 and spindles 16,17 securely within the housing. A stainless steel plug 86 is then pushed into the lower bore 62 in the securing rib 36 to close off the bore 62.

[0020] The valve may then be operated as follows. The handle assembly 18 comprises a handle 88 secured to the hexagonal protruding portion 82 of the upper spindle 16 and a locking lever 90 pivotally mounted to the handle 88 by means of a pivot pin 92 and resiliently urged away from the handle by means of a compression spring 94 received on a boss 96 in the under-surface of the handle and seated in a recess 98 in the opposed surface of the lever 90. As best seen in Fig. 2, the enlarged head 71 of the spindle boss is provided with two recess 98,100 angularly spaced by 90°, each of which is shaped to receive a portion of the locking lever 90 and thereby secure the handle 88, and thereby the valve closure flap 14, in either a closed position (as illustrated in the Figures) or an open position at 90° to the closed position. To move the handle 88 from one extreme position the lever 90 is depressed towards the handle against the restoring force of the spring 94, thereby disengaging the end of the lever from the recess 98,100 in which it is located and enabling the handle 88 (and the valve closure flap 14) to be pivoted through 90° to the alternative extreme position. If the lever 90 is released when the handle is in one of its extreme positions, the end of the lever engages with the recess 98,100 by virtue of the force of the spring 94.

[0021] If it is desired to dismantle the valve assembly, e.g. to clean the valve assembly or replace any of its

components, the wing nut 54 is unscrewed along the bolt 50, and eventually the bolt 50 can be pivoted on its pivot 52 to free the nut 54 from the vicinity of its clevis portion 42. The clamp 24 can then be swung away, whereupon the two valve housing sections 20,22 can be separated and the valve closure member 14 and spindles 16,17 can be removed from the assembly attached to the clamp 24. Once the required cleaning or replacement of parts has been carried out the valve assembly is then re-assembled by reversing the above process.

#### Claims

1. A valve assembly comprising a valve body (10), a valve closure member (14) pivotally mounted within the valve body and pivotable between open and closed positions, the valve body (10) comprising two valve body sections (20,22) which in use abut each other to form the valve body and a clamp (24) comprising a collar (46) which receives a spindle (16) connected to the valve closure member (14), two arcuate arms (38) and means (49) for releasably securing the two arcuate arms (40,42) in position with respect to each other, said clamp (24) being engageable with the exterior of the valve body sections for releasably securing together the two valve body sections, characterised in that said two arcuate arms (38) are pivotally mounted on opposite sides of the collar (46).
2. A valve assembly as claimed in claim 1, wherein the valve closure member (14) is pivotally mounted within the valve body (10).
3. A valve assembly as claimed in claim 2, wherein the valve closure member (14) is mounted at the junction of the two valve body sections (20,22).
4. A valve assembly as claimed in claim 3, wherein the valve closure member (14) comprises mounting spindles (16,17) which are pivotally mounted in apertures (60,62) formed in the valve body, the spindle-receiving apertures being formed by cooperating recesses in the two valve body sections.
5. A valve assembly as claimed in claim 2 or claim 3, wherein each of the valve body sections (20,22) comprises a planar face which abuts the planar face of the other valve body section, the pivotal axis of the valve closure member lying in the junction plane of the two planar faces.
6. A valve assembly as claimed in any of claims 1 to 5, wherein the clamp (24) in use engages with at least a portion of a circumference of the valve body.
7. A valve assembly as claimed in any of claims 1 to

6, wherein the clamp (24) is generally annular.

8. A valve assembly as claimed in any of the preceding claims, wherein the valve body sections (20,22) are each provided with a projection (34) which is engageable with the clamp to secure together the two body sections.
9. A valve assembly as claimed in claim 8, wherein the projection comprises a peripheral rim (34).
10. A valve assembly as claimed in claim 9, wherein the peripheral rim (34) is located adjacent to the abutment area of the two valve body sections.
11. A valve assembly as claimed in claim 10, wherein each peripheral rim (34) forms part of a generally planar face of the respective valve body section, the generally planar faces of the two valve body sections, in use, abutting each other.
12. A valve assembly as claimed in any of claims 8 to 11, wherein the projections (34) are in use received in a groove in the clamp.
13. A valve assembly as claimed in claim 12, wherein the cross-section of the projections and of the groove in the clamp are complementarily-shaped.
14. A valve assembly as claimed in any of the preceding claims, wherein the means for securing the two arms in a fixed position with respect to each other comprises a swing bolt assembly (49).
15. A valve assembly as claimed in any of the preceding claims, wherein the arcuate arms (38) are substantially identical.
16. A valve assembly as claimed in claim 15, wherein the arcuate arms (38) are generally semi-annular.
17. A valve assembly as claimed in any of the preceding claims, comprising a butterfly valve.
18. A valve assembly as claimed in any of the preceding claims, comprising mounting means (28,30) for mounting the valve assembly in position.
19. A valve assembly as claimed in claim 18, wherein the mounting means comprises a peripheral flange (28) having a plurality of apertures (30) therein.
20. A valve assembly as claimed in any of the preceding claims, further comprising a removable valve seal (76) with which the valve closure member (14) is engageable in order to close the valve.
21. A valve assembly as claimed in claim 20, wherein

the valve seal (76) is seated within a recess (74) in the valve body.

22. A valve assembly as claimed in claim 20 or 21, wherein a spindle (16,17) of said valve closure member (14) passes through a portion (78) of the valve seal.
23. A valve assembly as claimed in any of the preceding claims, further comprising a handle (18) connected to the valve closure member (14) for displacing said valve closure member.

#### Patentansprüche

1. Ventilbaugruppe umfassend einen Ventilkörper (10), ein Ventilverschlusselement (14), das schwenkbar innerhalb des Ventilkörpers angebracht und zwischen offenen und geschlossenen Positionen schwenkbar ist, wobei der Ventilkörper (10) zwei Ventilkörperabschnitte (20, 22) aufweist, die in Verwendung zum Bilden des Ventilkörpers aneinander anliegen, und eine Klemme (24), die einen Kragen (46), welcher eine mit dem Ventilverschlusselement (14) verbundene Spindel (16) aufnimmt, zwei gewölbte Arme (38) und Mittel (49) zum lösbaren Befestigen der beiden gewölbten Arme (40, 42) in richtiger Position hinsichtlich einander aufweist, wobei die genannte Klemme (24) mit der Außenseite der Ventilkörperabschnitte zum lösbaren Befestigen der beiden Ventilkörperabschnitte miteinander in Eingriff gebracht werden kann, dadurch gekennzeichnet, daß die genannten beiden gewölbten Arme (38) schwenkbar an gegenüberliegenden Seiten des Kragens (46) angebracht sind.
2. Ventilbaugruppe nach Anspruch 1, bei der das Ventilverschlusselement (14) schwenkbar innerhalb des Ventilkörpers (10) angebracht ist.
3. Ventilbaugruppe nach Anspruch 2, bei der das Ventilverschlusselement (14) an der Berührungsstelle der beiden Ventilkörperabschnitte (20,22) angebracht ist.
4. Ventilbaugruppe nach Anspruch 3, bei der das Ventilverschlusselement (14) Befestigungsspindeln (16, 17) aufweist, die schwenkbar in im Ventilkörper ausgebildeten Öffnungen (60, 62) angebracht sind, wobei die Spindeln aufnehmenden Öffnungen durch zusammenwirkende Ausnehmungen in den beiden Ventilkörperabschnitten gebildet werden.
5. Ventilbaugruppe nach Anspruch 2 oder Anspruch 3, bei der jeder der Ventilkörperabschnitte (20,22) eine ebene Fläche aufweist, die an die ebene Fläche des anderen Ventilkörperabschnitts anstößt,

wobei die Schwenkachse des Ventilverschlusselements in der Berührungsebene der beiden ebenen Flächen liegt.

- 5 6. Ventilbaugruppe nach einem der Ansprüche 1 bis 5, bei der die Klemme (24) in Verwendung mit wenigstens einem Teil eines Umfangs des Ventilkörpers in Eingriff tritt.
- 10 7. Ventilbaugruppe nach einem der Ansprüche 1 bis 6, bei der die Klemme (24) allgemein kreisförmig ist.
8. Ventilbaugruppe nach einem der vorhergehenden Ansprüche, bei der die Ventilkörperabschnitte (20,22) jeweils mit einem Vorsprung (34) versehen sind, der mit der Klemme zum Befestigen der beiden Körperabschnitte aneinander in Eingriff gebracht werden kann.
- 15 9. Ventilbaugruppe nach Anspruch 8, bei der der Vorsprung eine Umfangskante (34) aufweist.
- 20 10. Ventilbaugruppe nach Anspruch 9, bei der die Umfangskante (34) angrenzend an die Anlagefläche der beiden Ventilkörperabschnitte angeordnet ist.
- 25 11. Ventilbaugruppe nach Anspruch 10, bei der jede Umfangskante (34) einen Teil einer allgemein ebenen Fläche des jeweiligen Ventilkörperabschnitts bildet, wobei die allgemein ebenen Flächen der beiden Ventilkörperabschnitte in Verwendung aneinander anliegen.
- 30 12. Ventilbaugruppe nach einem der Ansprüche 8 bis 11, bei der die Vorsprünge (34) in Verwendung in einer Nut in der Klemme aufgenommen werden.
- 35 13. Ventilbaugruppe nach Anspruch 12, bei der der Querschnitt der Vorsprünge und der Nut in der Klemme komplementär geformt sind.
- 40 14. Ventilbaugruppe nach einem der vorhergehenden Ansprüche, bei der das Mittel zum Befestigen der beiden Arme in einer festen Position hinsichtlich einander eine Gelenkschraubenbaugruppe (49) aufweist.
- 45 15. Ventilbaugruppe nach einem der vorhergehenden Ansprüche, bei der die gewölbten Arme (38) im wesentlichen identisch sind.
- 50 16. Ventilbaugruppe nach Anspruch 15, bei der die gewölbten Arme (38) allgemein halbkreisförmig sind.
- 55 17. Ventilbaugruppe nach einem der vorhergehenden Ansprüche, die ein Drosselklappenventil aufweist.
18. Ventilbaugruppe nach einem der vorhergehenden

Ansprüche, die Befestigungsmittel (28,30) zum Befestigen der Ventilbaugruppe in richtiger Position aufweist.

19. Ventilbaugruppe nach Anspruch 18, bei der das Befestigungsmittel einen Umfangsflansch (28) mit einer Vielzahl von Öffnungen (30) darin aufweist.
20. Ventilbaugruppe nach einem der vorhergehenden Ansprüche, die weiter eine entfernbare Ventildichtung (76) aufweist, mit der das Ventilverschlusselement (14) zum Schließen des Ventils in Eingriff gebracht werden kann.
21. Ventilbaugruppe nach Anspruch 20, bei der die Ventildichtung (76) innerhalb einer Ausnehmung (74) in dem Ventilkörper sitzt.
22. Ventilbaugruppe nach Anspruch 20 oder 21, bei der eine Spindel (16, 17) des genannten Ventilverschlusselements (14) durch einen Teil (78) der Ventildichtung hindurchgeht.
23. Ventilbaugruppe nach einem der vorhergehenden Ansprüche, die weiter einen mit dem Ventilverschlusselement (14) verbundenen Griff (18) zum Verschieben des genannten Ventilverschlusselements aufweist.

#### Revendications

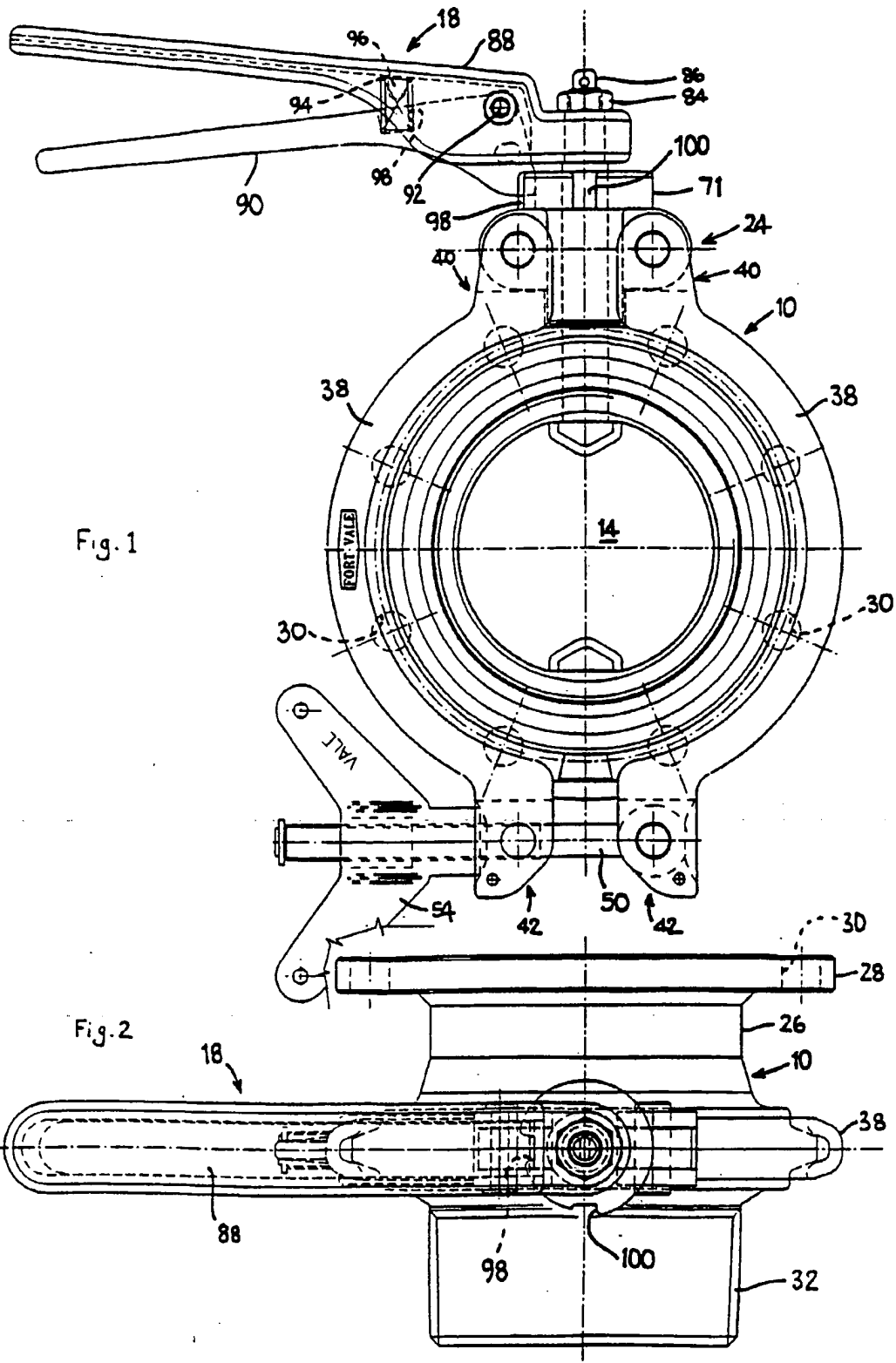
1. Ensemble de vanne comprenant un corps de vanne (10), un élément de fermeture de vanne (14) monté de manière pivotante à l'intérieur du corps de vanne et pouvant pivoter entre des positions ouverte et fermée, le corps de vanne (10) comprenant deux sections de corps de vanne (20, 22) qui en cours d'utilisation se jouxtent l'une l'autre en vue de former le corps de vanne et une pince (24) comprenant un collier (46) qui reçoit une broche (16) connectée à l'élément de fermeture de vanne (14), deux bras arqués (38) et un moyen (49) pour fixer de manière détachable les deux bras arqués (40, 42) en position l'un par rapport à l'autre, ladite pince (24) étant engageable avec l'extérieur des sections de corps de vanne pour fixer ensemble de manière détachable les deux sections de corps de vanne, caractérisé en ce que lesdits deux bras arqués (38) sont montés de manière pivotante sur des côtés opposés du collier (46).
2. Ensemble de vanne selon la revendication 1, dans lequel l'élément de fermeture de vanne (14) est monté de manière pivotante à l'intérieur du corps de vanne (10).
3. Ensemble de vanne selon la revendication 2, dans

lequel l'élément de fermeture de vanne (14) est monté à la jonction des deux sections de corps de vanne (20, 22).

4. Ensemble de vanne selon la revendication 3, dans lequel l'élément de fermeture de vanne (14) comprend des broches de montage (16, 17) qui sont montées de manière pivotante dans des ouvertures (60, 62) formées dans le corps de vanne, les ouvertures réceptrices de broches étant formées par des évidements coopérants dans les deux sections de corps de vanne.
5. Ensemble de vanne selon la revendication 2 ou la revendication 3, dans lequel chacune des sections de corps de vanne (20, 22) comprend une face plane qui jouxte la face plane de l'autre section de corps de vanne, l'axe de pivotement de l'élément de fermeture de vanne reposant dans le plan de jonction des deux faces planes.
6. Ensemble de vanne selon l'une quelconque des revendications 1 à 5, dans lequel la pince (24) en cours d'utilisation, s'engage au moins avec une partie d'une circonférence du corps de vanne.
7. Ensemble de vanne selon l'une quelconque des revendications 1 à 6, dans lequel la pince (24) est généralement annulaire.
8. Ensemble de vanne selon l'une quelconque des revendications précédentes, dans lequel les sections de corps de vanne (20, 22) sont chacune munies d'une projection (34) qui est engageable avec la pince en vue de fixer ensemble les deux sections de corps.
9. Ensemble de vanne selon la revendication 8, dans lequel la projection comprend un rebord périphérique (34).
10. Ensemble de vanne selon la revendication 9, dans lequel le rebord périphérique (34) est situé à proximité de la zone de butée des deux sections de corps de vanne.
11. Ensemble de vanne selon la revendication 10, dans lequel chaque rebord périphérique (34) fait partie d'une face généralement plane de la section de corps de vanne respective, les faces généralement planes des deux sections de corps de vanne, en cours d'utilisation, se jouxtant l'une l'autre.
12. Ensemble de vanne selon l'une quelconque des revendications 8 à 11, dans lequel les projections (34) sont reçues en cours d'utilisation dans une rainure dans la pince.

13. Ensemble de vanne selon la revendication 12, dans lequel la coupe transversale des projections et de la rainure dans la pince sont de forme complémentaire. 5
14. Ensemble de vanne selon l'une quelconque des revendications précédentes, dans lequel le moyen pour fixer les deux bras dans une position fixe l'un rapport à l'autre comprend un ensemble de boulon articulé (49). 10
15. Ensemble de vanne selon l'une quelconque des revendications précédentes, dans lequel les bras arqués (38) sont sensiblement identiques. 15
16. Ensemble de vanne selon la revendication 15, dans lequel les bras arqués (38) sont généralement semi-annulaires.
17. Ensemble de vanne selon l'une quelconque des revendications précédentes, comprenant un robinet à papillon. 20
18. Ensemble de vanne selon l'une quelconque des revendications précédentes, comprenant un moyen de montage (28, 30) pour monter l'ensemble de vanne en position. 25
19. Ensemble de vanne selon la revendication 18, dans lequel le moyen de montage comprend une bride périphérique (28) comportant une pluralité d'ouvertures (30). 30
20. Ensemble de vanne selon l'une quelconque des revendications précédentes, comprenant en outre un joint de vanne amovible (76) avec lequel l'élément de fermeture de vanne (14) peut être engagé afin de fermer la vanne. 35
21. Ensemble de vanne selon la revendication 20, dans lequel le joint de vanne (76) est assis à l'intérieur d'un évidement (74) dans le corps de vanne. 40
22. Ensemble de vanne selon la revendication 20 ou 21, dans lequel une broche (16, 17) dudit élément de fermeture de vanne (14) passe à travers une partie (78) du joint de vanne. 45
23. Ensemble de vanne selon l'une quelconque des revendications précédentes, comprenant en outre une poignée (18) connectée à l'élément de fermeture de vanne (14) pour déplacer ledit élément de fermeture de vanne. 50

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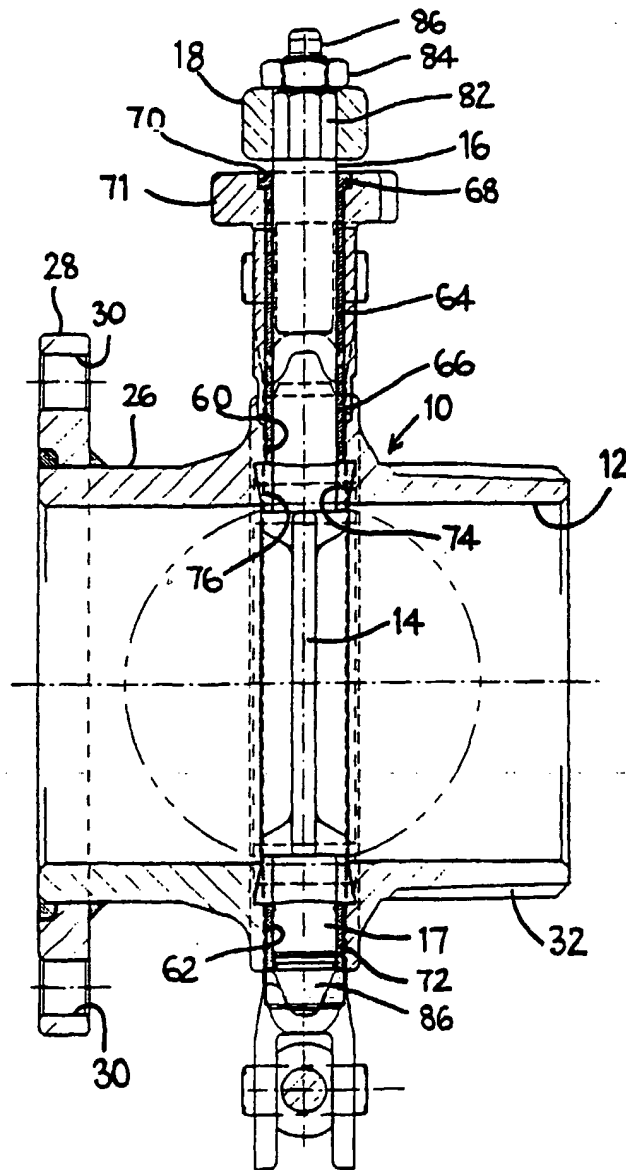


Fig. 4

